### **SIEMENS**

#### Data sheet

6ES7517-3FP00-0AB0



SIMATIC S7-1500F, CPU 1517F-3 PN/DP, CENTRAL PROCESSING UNIT WITH WORKING MEMORY 3 MB FOR PROGRAM AND 8 MB FOR DATA, 1. INTERFACE, PROFINET IRT WITH 2 PORT SWITCH, 2. INTERFACE, ETHERNET, 3. INTERFACE, PROFIBUS, 2 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY

General information	
Product type designation	CPU 1517F-3PN/DP
HW functional status	FS02
Firmware version	V1.8
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated as of version</li> </ul>	V13 SP1 Update 4
Display	
Screen diagonal (cm)	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1.
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	

Mains/voltage failure stored energy time	5 ms
Input current	
Current consumption (rated value)	1.55 A
Inrush current, max.	2.4 A; Rated value
Power	
Power consumption from the backplane bus	30 W
(balanced)	
Infeed power to the backplane bus	12 W
Power loss	
Power loss, typ.	24 W
Memory	
SIMATIC Memory Card required	Yes
Work memory	
<ul><li>integrated (for program)</li></ul>	3 Mbyte
• integrated (for data)	8 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	2 ns
for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
CPU-blocks	
Number of elements (total)	10 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
Number range	1 65 535
• Size, max.	8 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	
Number range	1 65 535
• Size, max.	512 kbyte
FC	
Number range	1 65 535
• Size, max.	512 kbyte
ОВ	
• Size, max.	512 kbyte
Number of free cycle OBs	100

<ul> <li>Number of time alarm OBs</li> </ul>	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With Failsafe, two RTGs with one "Cyclic interrupt OB" or one "Free cycle OB" (F-OB) each are possible
<ul> <li>Number of process alarm OBs</li> </ul>	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	2
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Data areas and their retentivity	
retentive data area in total (incl. times, counters, flags), max.	768 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Flag	
Number, max.	16 kbyte
<ul> <li>Number of clock memories</li> </ul>	8; 8 clock memory bits, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	

Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
<ul> <li>Outputs</li> </ul>	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface, 8 KB via the integrated DP interface
— Outputs (volume)	16 kbyte; 16 KB via the integrated PROFINET IO interface, 8 KB via the integrated DP interface
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	32
Hardware configuration	
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	1
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
<ul><li>Modules per rack, max.</li></ul>	32; CPU + 31 modules
<ul><li>Rack, number of rows, max.</li></ul>	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes

Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
Number of ports	2
• integrated switch	Yes
• RJ 45 (Ethernet)	Yes; X1
Functionality	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes
• Web server	Yes
Media redundancy	Yes
2. Interface	
Interface types	
Number of ports	1
• integrated switch	No
• RJ 45 (Ethernet)	Yes; X2
Functionality	
PROFINET IO Controller	No
PROFINET IO Device	No
<ul> <li>SIMATIC communication</li> </ul>	Yes
<ul> <li>Open IE communication</li> </ul>	Yes
Web server	Yes
3. Interface	
Interface types	
<ul><li>Number of ports</li></ul>	1
• RS 485	Yes
Functionality	
<ul> <li>SIMATIC communication</li> </ul>	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
<ul><li>Autonegotiation</li></ul>	Yes
<ul><li>Autocrossing</li></ul>	Yes
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes

■ Transmission rate, max.  12 Mbit/s  Protocols  Number of connections  Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces of the CPU and connected CPs / CMs  Number of connections via integrated interfaces  Number of S7 routing paths  PROFINET IO Controller  Services  PRO/POP communication  S7 routing  Isochronous mode  Open IE communication  FRT  MRP  PROFIenergy  PROFIenergy  Prioritized startup  Number of connectable IO Devices, max.  Number of connectable IO Devices for RT, max.  Number of IO Devices with IRT, max.  Number of IO Devices that can be simultaneously activated/deactivated, max.  Number of IO Devices per tool, max.  Updating times  12 Mbit/s  320; via integrated interfaces of the CPU and connected CPs / CMs  16 CMs  320; via integrated interfaces of the CPU and connected CPs / CMs  16 CMs  320; via integrated interfaces of the CPU and connected CPs / CMs  16 CMs  16 Strives  16 Strives  PROFIBUS  PROFIBUS  PROFIBUS  PROFIBUS  PROFINET devices  S12; in total, up to 1000 distributed I/O devices can be connected via PROFIBUS or PROFINET  44 PROFIBUS or PROFINET  64 Strives  512 In total, up to 1000 distributed I/O devices can be connected via PROFIBUS or PROFINET  64 Strives  Frof which in line, max.  Number of IO Devices that can be simultaneously activated/deactivated, max.  Number of IO Devices that can be simultaneously activated/deactivated, max.  Number of IO Devices per tool, max.  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  Update time for IRT  — for send cycle of 250 µs — for send cycle of 500 µs  500 µs to 8 ms	RS 485	
Protocols  Number of connections, max.  Number of connections reserved for E3/HMI/web  Number of connections reserved for E3/HMI/web  Number of connections via integrated interfaces of the CPU and connected CPs / CMs  Number of connections via integrated interfaces  Number of S7 routing paths 64; in total, only 16 S7-Routing connections are supported via PROFIBUS  PROFINET IO Controller  Services  PG/OP communication Yes  Isochronous mode Yes  Open IE communication Yes  NRP Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50  PROFIenergy Yes  Prioritized startup Yes; Max. 32 PROFINET devices  Number of connectable IO Devices, max.  Number of connectable IO Devices for RT, max.  Of which IO devices with IRT, max.  Number of 10 Devices that can be simultaneously activated/deactivated, max.  Number of IO Devices per tool, max.  Number of IO Devices per tool, max.  Updating times  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  Update time for IRT  — for send cycle of 250 µs  250 µs to 4 ms		12 Mbit/s
Number of connections  Number of connections, max.  Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces  Number of S7 routing paths  Number of S7 routing paths  PROFINET IO Controller  Services  PG/OP communication  SF routing  Isochronous mode  Open IE communication  Ves  PROFIENT  MRP  Profitized startup  Number of connectable IO Devices, max.  Of which IO devices with IRT, max.  Number of IO Devices that can be simultaneously activated/deactivated, max.  Number of IO Devices per tool, max.  Update time for IRT  For send cycle of 250 μs  Number of configured user data  250 μs to 4 ms		
Number of connections, max.  Number of connections reserved for ES/HMI/web  Number of connections via integrated interfaces of the CPU and connected CPs / CMs  Number of connections via integrated interfaces  Number of S7 routing paths  PROFIBUS  PROFIBUS  PROFIBUS  PROFINET IO Controller  Services  PG/OP communication PS routing Pes   Security   Se		
<ul> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of connections via integrated interfaces</li> <li>Number of S7 routing paths</li> <li>PG/OP communication</li> <li>Services</li> <li>PG/OP communication</li> <li>S7 routing</li> <li>HSC ST Pound FOR POEIBUS</li> <li>PGOP LE Communication</li> <li>Yes</li> <li>Open IE communication</li> <li>HRT</li> <li>MRP</li> <li>PROFIBER SA MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50</li> <li>PROFIBER ST PROFIBER ST PROFIB</li></ul>		
■ Number of connections via integrated interfaces  ■ Number of S7 routing paths  ■ Number of S7 routing paths  ■ PROFIBUS  PROFINET IO Controller  Services  ■ PG/OP communication  — S7 routing  — Isochronous mode  — Open IE communication  — IRT  — MRP  — PROFIenergy  — Prioritized startup  — Prioritized startup  — Number of connectable IO Devices, max.  — Of which IO devices with IRT, max.  — Number of connectable IO Devices for RT, max.  — of which in line, max.  — Number of IO Devices that can be simultaneously activated/deactivated, max.  — Updating times  ■ 160  64; in total, only 16 S7-Routing connections are supported via PROFIBUS or PROFINET  164  94; As MRP redundancy manager and/or MRP client; max.  165  176; In total, up to 1000 distributed I/O devices can be connected via PROFIBUS or PROFINET  464  512  8  8  160  160  161  162  163  164  165  165  165  165  165  165  165	<ul> <li>Number of connections, max.</li> </ul>	
interfaces  Number of S7 routing paths  64; in total, only 16 S7-Routing connections are supported via PROFIBUS  PROFINET IO Controller  Services  PG/OP communication S7 routing Services  PG/OP communication Yes Sorvices  PG/OP communication Yes Sorvices Sorvices  PG/OP communication Yes Sorvices Sorvic		10
PROFINET IO Controller  Services  - PG/OP communication Yes - Isochronous mode Yes - Open IE communication Yes - MRP Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - PROFlenergy Yes - Prioritized startup Yes; Max. 32 PROFINET devices - Number of connectable IO Devices, max Number of connectable IO Devices for RT, max Of which IO devices that can be simultaneously activated/deactivated, max Number of IO Devices per tool, max Update time for IRT - for send cycle of 250 µs  Yes - PROFIBUS - Yes - A MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - Yes - Yes; Max. 32 PROFINET devices - St2; In total, up to 1000 distributed I/O devices can be connected via PROFIBUS or PROFIBUS or PROFINET - St2 - Number of Connectable IO Devices for RT, max Of which in line, max Number of IO Devices that can be - simultaneously activated/deactivated, max The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  Update time for IRT - for send cycle of 250 µs - St2 µs to 4 ms		160
Services  - PG/OP communication - S7 routing - Isochronous mode - Open IE communication - IRT - MRP - MRP - PROFlenergy - Prioritized startup - Number of connectable IO Devices, max Of which IO devices with IRT, max Of which in line, max of which in line, max Number of IO Devices per tool, max Number of IO Devices per tool, max Updating times - Yes - Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - Yes - Yes; Max. 32 PROFINET devices - 512; In total, up to 1000 distributed I/O devices can be connected via PROFIBUS or PROFINET - 512 - 512 - Number of connectable IO Devices for RT, max Number of IO Devices that can be simultaneously activated/deactivated, max Number of IO Devices per tool, max Updating times - The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  Update time for IRT - for send cycle of 250 μs - Yes - Yes - Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - Yes - Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - Yes - Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - Yes - Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - Yes - Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - Yes - Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - Yes - Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - Yes - Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - Yes - Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - Yes - Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - Yes -	<ul> <li>Number of S7 routing paths</li> </ul>	
- PG/OP communication - S7 routing - Isochronous mode - Open IE communication - IRT - MRP - MRP - Yes, As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - PROFlenergy - Prioritized startup - Number of connectable IO Devices, max Of which IO devices with IRT, max Of which in line, max of which in line, max Of which in line, max Number of IO Devices that can be simultaneously activated/deactivated, max Number of IO Devices per tool, max Updating times - Ves - Number of IRT - for send cycle of 250 μs - Yes	PROFINET IO Controller	
— S7 routing — Isochronous mode — Open IE communication — IRT — MRP — Yes, As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. — of which in line, max. — of which in line, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times  Pes, Max. 32 PROFINET 64 512; In total, up to 1000 distributed I/O devices can be connected via PROFIBUS or PROFINET 512 — sax. — Number of connectable IO Devices for RT, max. — of which in line, max. — S12 — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max.  8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  Update time for IRT — for send cycle of 250 μs  250 μs to 4 ms	Services	
Isochronous mode Open IE communication IRT Ves WRP Ves; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 PROFlenergy Prioritized startup Number of connectable IO Devices, max. S12; In total, up to 1000 distributed I/O devices can be connected via PROFIBUS or PROFINET Of which IO devices with IRT, max. Number of connectable IO Devices for RT, max. Of which in line, max. S12 Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  Update time for IRT  for send cycle of 250 μs	— PG/OP communication	Yes
- Open IE communication - IRT - MRP - MRP - Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50 - PROFlenergy - Prioritized startup - Number of connectable IO Devices, max Of which IO devices with IRT, max Number of connectable IO Devices for RT, max of which in line, max of which in line, max Number of IO Devices that can be simultaneously activated/deactivated, max Number of IO Devices per tool, max Updating times - Ves; Max. 32 PROFINET devices - 512; In total, up to 1000 distributed I/O devices can be connected via PROFIBUS or PROFINET - 1000 devices can be connected via PROFIBUS or PROFINET - 1100 devices can be connected via PROFIBUS or PROFINET - 1100 devices can be connected via PROFIBUS or PROFINET - 1100 devices can be connected via PROFIBUS or PROFINET - 1100 devices can be connected via PROFIBUS or PROFINET - 1100 devices can be connected via PROFIBUS or PROFINET - 1100 devices can be connected via PROFIBUS or PROFINET - 1100 devices can be connected via PROFIBUS or PROFINET - 1100 devices can be connected via PROFIBUS or P	— S7 routing	Yes
— IRT — MRP — Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50  — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max.  — Of which IO devices with IRT, max. — Number of connectable IO Devices for RT, max.  — of which in line, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated//deactivated, max. — Number of IO Devices per tool, max.  — Updating times  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  Update time for IRT — for send cycle of 250 μs  Yes  Yes; As MRP redundancy manager and/or MRP client; max.  number of devices in the ring: 50  Yes  Yes; As MRP redundancy manager and/or MRP client; max.  number of devices in the ring: 50  Yes  Yes  Yes; As MRP redundancy manager and/or MRP client; max.  number of devices in the ring: 50  Yes  Yes  Yes  Yes  Yes  Yes  Yes  As MRP redundancy manager and/or MRP client; max.  number of devices in the ring: 50  Yes  Yes  Yes  As MRP redundancy manager and/or MRP client; max.  number of devices in the ring: 50  Yes  S12; In total, up to 1000 distributed I/O devices can be connected via PROFINET  64  512  512  8  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data	— Isochronous mode	Yes
— MRP  Yes; As MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50  — PROFlenergy  — Prioritized startup  — Number of connectable IO Devices, max.  — Of which IO devices with IRT, max.  — Number of connectable IO Devices for RT, max.  — of which in line, max.  — of which in line, max.  — Number of IO Devices that can be simultaneously activated/deactivated, max.  — Number of IO Devices per tool, max.  — Updating times  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  Update time for IRT  — for send cycle of 250 μs  Yes; As MRP redundancy manager and/or MRP client; max.  number of devices in the ring: 50  Yes; As MRP redundancy manager and/or MRP client; max.  number of devices in the ring: 50  Yes; Max. 32 PROFINET devices  512; In total, up to 1000 distributed I/O devices can be connected via PROFINET  512  — Star Branch All Provinces  512	<ul> <li>Open IE communication</li> </ul>	Yes
number of devices in the ring: 50  — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max.  — Number of connectable IO Devices, max.  — Of which IO devices with IRT, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max.  — Updating times  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  Update time for IRT — for send cycle of 250 μs  Yes Yes Yes, Max. 32 PROFINET devices 512; In total, up to 1000 distributed I/O devices can be connected via PROFINET  — 8  — Number of LODevices can be connected via PROFINET  — 1000 devices can be connected	— IRT	Yes
Prioritized startup  — Number of connectable IO Devices, max.  — Of which IO devices with IRT, max.  — Number of connectable IO Devices for RT, max.  — Number of connectable IO Devices for RT, max.  — of which in line, max.  — of which in line, max.  — Number of IO Devices that can be simultaneously activated/deactivated, max.  — Number of IO Devices per tool, max.  — Updating times  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  Update time for IRT  — for send cycle of 250 μs  Yes; Max. 32 PROFINET devices  512; In total, up to 1000 distributed I/O devices can be connected via PROFINET  — 84  — 1000 devices can be connected via PROFINET  — 1000 devices can be connected via	— MRP	
<ul> <li>Number of connectable IO Devices, max.</li> <li>512; In total, up to 1000 distributed I/O devices can be connected via PROFIBUS or PROFINET</li> <li>Of which IO devices with IRT, max.</li> <li>Number of connectable IO Devices for RT, max.</li> <li>of which in line, max.</li> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>Number of IO Devices per tool, max.</li> <li>Updating times</li> <li>The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data</li> <li>Update time for IRT</li> <li>for send cycle of 250 μs</li> </ul>	— PROFlenergy	Yes
via PROFIBUS or PROFINET  Of which IO devices with IRT, max.  Number of connectable IO Devices for RT, max.  of which in line, max.  Number of IO Devices that can be simultaneously activated/deactivated, max.  Number of IO Devices per tool, max.  Number of IO Devices per tool, max.  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  Update time for IRT  for send cycle of 250 µs  Via PROFIBUS or PROFINET  512  8  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data	<ul> <li>Prioritized startup</li> </ul>	Yes; Max. 32 PROFINET devices
<ul> <li>Number of connectable IO Devices for RT, max.</li> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>— Number of IO Devices per tool, max.</li> <li>— Updating times</li> <li>B</li> <li>— Update time for IRT</li> <li>— for send cycle of 250 μs</li> <li>512</li> <li>8</li> <li>The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data</li> </ul>	— Number of connectable IO Devices, max.	
max.  — of which in line, max.  — Number of IO Devices that can be simultaneously activated/deactivated, max.  — Number of IO Devices per tool, max.  — Updating times  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  Update time for IRT  — for send cycle of 250 µs  512  8  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data	<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>Number of IO Devices per tool, max.</li> <li>Updating times</li> <li>The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data</li> <li>Update time for IRT</li> <li>for send cycle of 250 μs</li> <li>250 μs to 4 ms</li> </ul>		512
simultaneously activated/deactivated, max.  — Number of IO Devices per tool, max.  — Updating times  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  Update time for IRT  — for send cycle of 250 µs  250 µs to 4 ms	— of which in line, max.	512
<ul> <li>Updating times</li> <li>The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data</li> <li>Update time for IRT</li> <li>— for send cycle of 250 μs</li> <li>250 μs to 4 ms</li> </ul>		8
communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  Update time for IRT  — for send cycle of 250 μs  250 μs to 4 ms	<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— for send cycle of 250 μs 250 μs to 4 ms	— Updating times	communication share set for PROFINET IO, on the number of IO
	Update time for IRT	
— for send cycle of 500 μs 500 μs to 8 ms	— for send cycle of 250 μs	250 μs to 4 ms
	— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms 1 ms to 16 ms	— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms 2 ms to 32 ms	— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms 4 ms to 64 ms	— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs)	•	

Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 routing	Yes
<ul> <li>Isochronous mode</li> </ul>	No
<ul> <li>Open IE communication</li> </ul>	Yes
— IRT	Yes
— MRP	Yes
— PROFlenergy	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared</li> </ul>	4
device, max.	
SIMATIC communication	
S7 communication, as server	Yes
<ul> <li>S7 communication, as client</li> </ul>	Yes
<ul> <li>User data per job, max.</li> </ul>	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
<ul> <li>several passive connections per port,</li> </ul>	Yes
supported	
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes; Standard and user-defined pages
• HTTPS	Yes; Standard and user-defined pages
PROFIBUS DP master	
Number of connections, max.	48; for the integrated PROFIBUS DP interface
Services	
— PG/OP communication	Yes

— S7 routing	Yes
<ul> <li>Data record routing</li> </ul>	Yes
— Isochronous mode	Yes
— Equidistance	Yes
— Number of DP slaves	125; In total, up to 1000 distributed I/O devices can be connected via PROFIBUS or PROFINET
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
Further protocols	
• MODBUS	Yes; MODBUS TCP
Media redundancy	
Switchover time on line break, typ.	200 ms
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
Isochronous mode	
Isochronous mode Isochronous operation (application synchronized up	Yes; With minimum OB 6x cycle of 375 µs
to terminal)	100, That Hamman OD OX Cycle of O70 μο
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	32
Block related messages	Yes
Number of configurable alarms, max.	10 000
Number of simultaneously active alarms in alarm	
pool	
Number of reserved user alarms	1 000
Number of reserved alarms for system	200
diagnostics	
<ul> <li>Number of reserved alarms for motion</li> </ul>	160
technology objects	
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering
	systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Status/control	
Status/control variable	Yes
<ul><li>Variables</li></ul>	Inputs, outputs, memory bits, DB, times, counters
<ul><li>Number of variables, max.</li></ul>	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
Forcing, variables	Inputs, outputs
<ul> <li>Number of variables, max.</li> </ul>	200
Diagnostic buffer	

present
Number of entries, max.
of which powerfail-proof
1 000

Traces

Number of configurable Traces
 8; Up to 512 KB of data per trace are possible

#### Interrupts/diagnostics/status information

#### Diagnostics indication LED

RUN/STOP LED
ERROR LED
MAINT LED
Connection display LINK TX/RX

#### Supported technology objects

# Controller PID\_Compact PID\_3Step PID-Temp Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature Yes; PID controller with integrated optimization for temperature Yes

#### Standards, approvals, certificates

#### Highest safety class achievable in safety mode

Low demand mode: PFDavg in accordance
 vith SIL3
 High demand/continuous mode: PFH in
 1.00E-09

accordance with SII 3

#### Ambient conditions

## Ambient temperature during operation • horizontal installation, min.

horizontal installation, max.
 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
 vertical installation, min.
 o °C
 vertical installation, max.
 40 °C; Display: 40 °C, at an operating temperature of typically 40

0°C

°C, the display is switched off

#### Configuration

#### Programming

#### Programming language

LADYes; incl. failsafeFBDSTLYesYes

— SCL— GRAPHYesYes

Know-how protection

<ul> <li>User program protection</li> </ul>	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
Password for display	Yes
<ul> <li>Protection level: Write protection</li> </ul>	Yes; Specific write protection both for Standard and for Failsafe
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Complete protection</li> </ul>	Yes
Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 978 g
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